

CSO Technologies Webcast Part 2

September 24, 2008

With:

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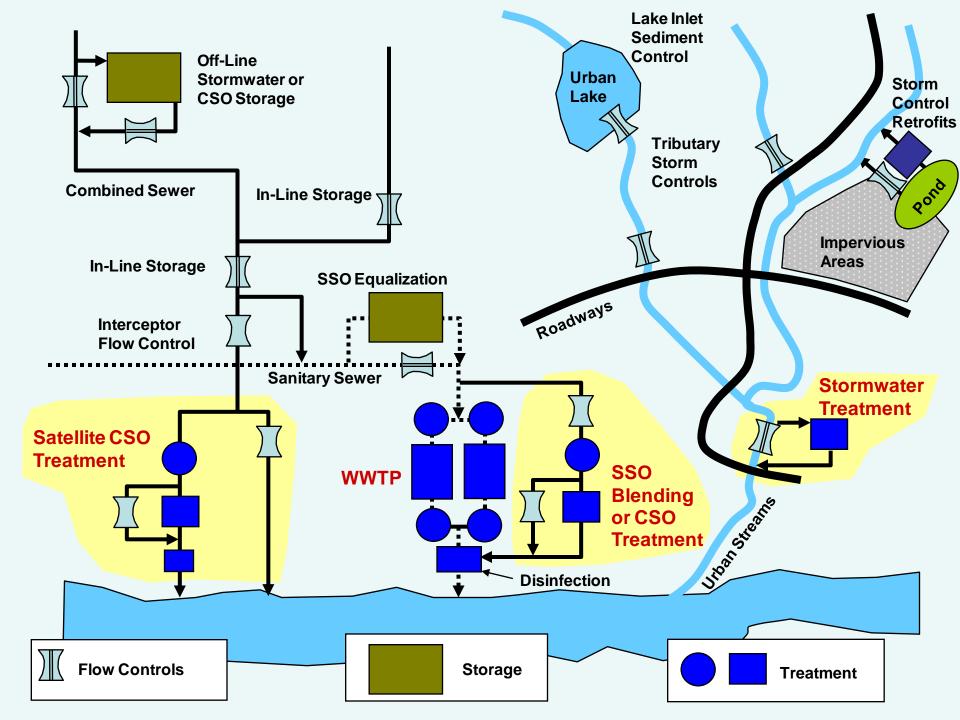
Mohammed Billah, U.S. EPA

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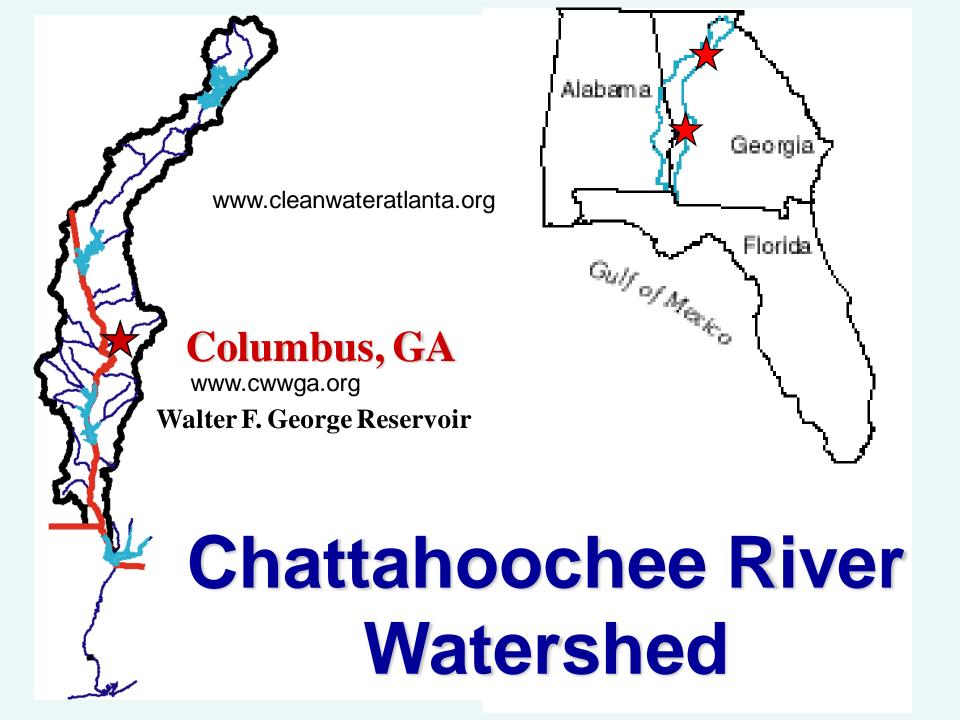
- To Ask a Question Type your question in the text box located in the lower left-hand corner of your screen and click on the "Submit Question" button
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- To Obtain a Certificate Watch 1 hour and 30 minutes of the webcast and then click "Download Certificate." If you are in a room with multiple attendees please wait until the last slide to obtain the URL to customize your own certificates

CSO Treatment Technologies



Case Study Programs

- Atlanta CSO Screening, Tunnel Storage, Degritting, Settling, Filtration and Chemical Disinfection
- Toledo CSO Screening, Degritting, Ballasted Flocculation and Chemical Disinfection
- Columbus, GA CSO Screening, Vortex, Filtration and Chemical and UV Disinfection
- Columbus, GA Stormwater Flow Control, Screening, Filtration and UV Disinfection
- Multi-Use Technologies Dry & Wet Weather
 Biological Treatment and Peak Wet Weather High Rate
 Treatment
- Disinfection and Compliance Chemical and UV Systems Design and Bacteria Compliance Determination

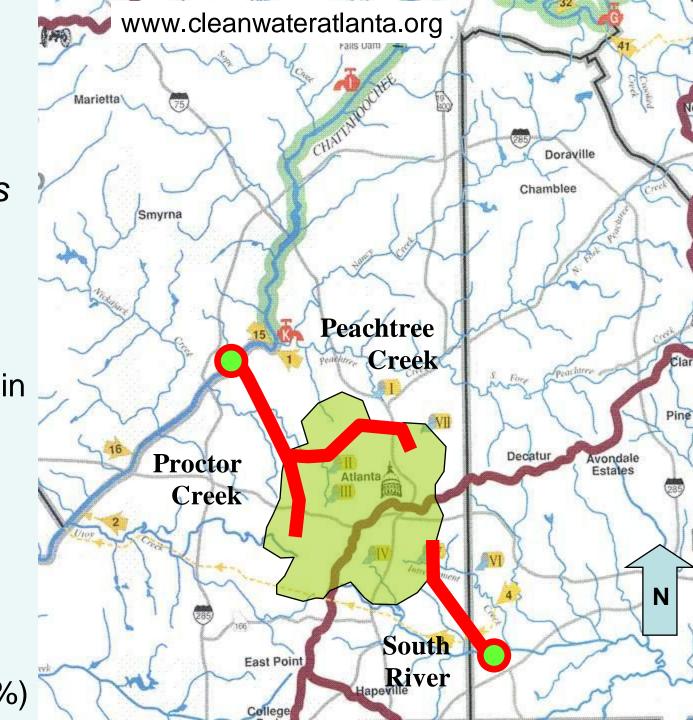


City of Atlanta Wet Weather Program:

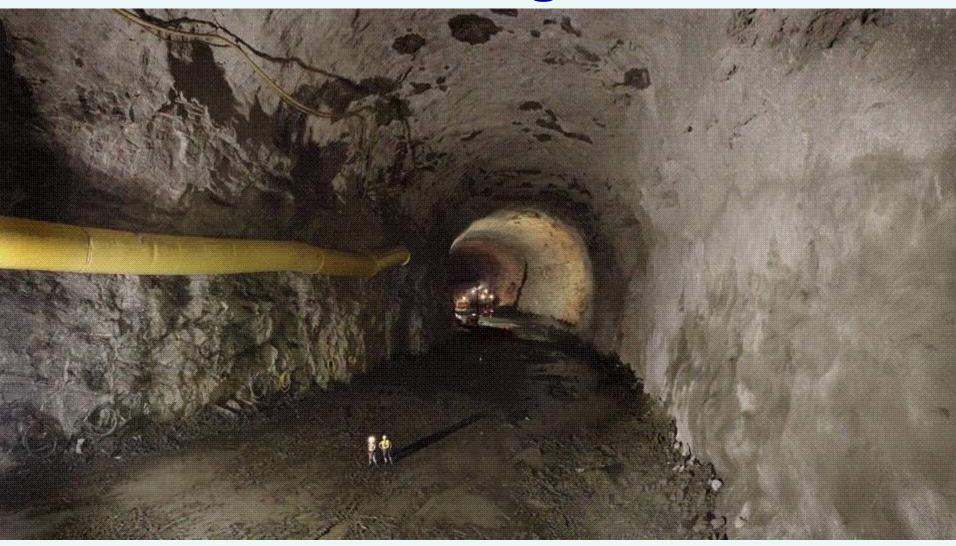
1980s and 1990s CSO Controls

CSO Program Upgrades:

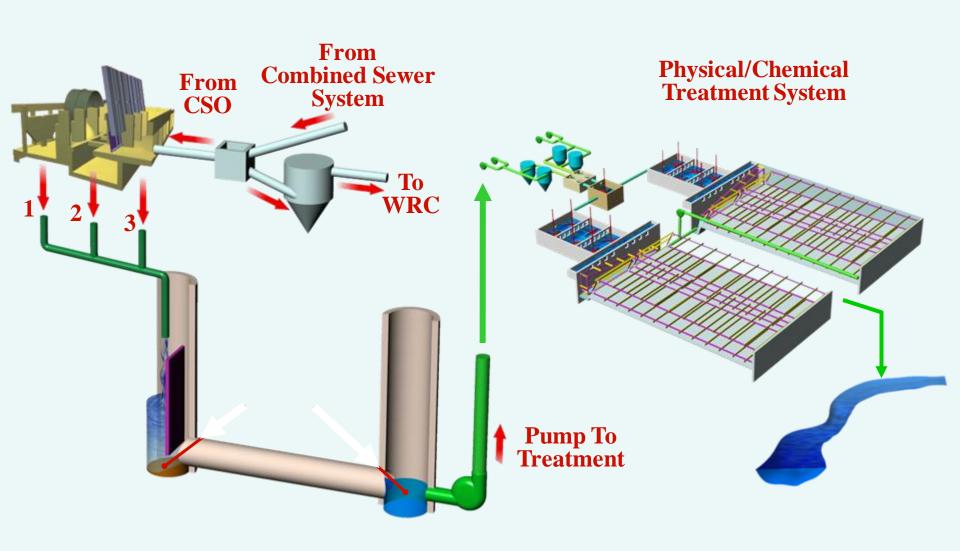
- 600% Increase in Tunnel Storage
- Upgraded CSO Residual Disinfection
- Upgraded CSO Treatment
- Select Sewer
 Separation (27%)

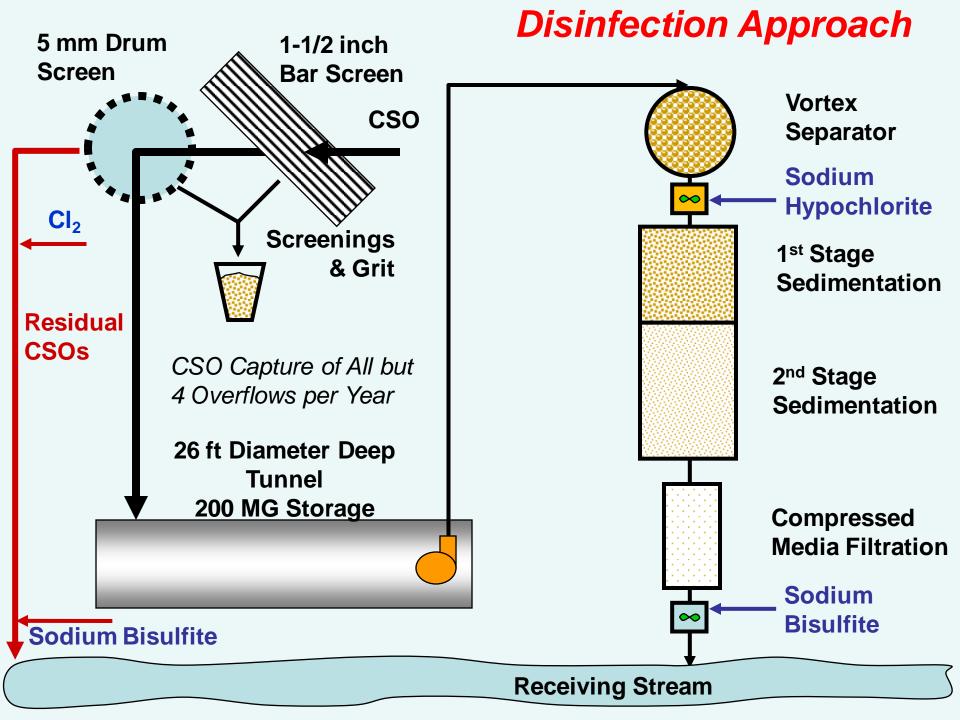


Atlanta CSO Cavern East Side Storage Facilities



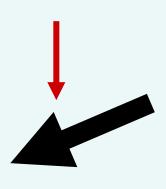
Atlanta CSO Controls Tunnel Storage and Treatment

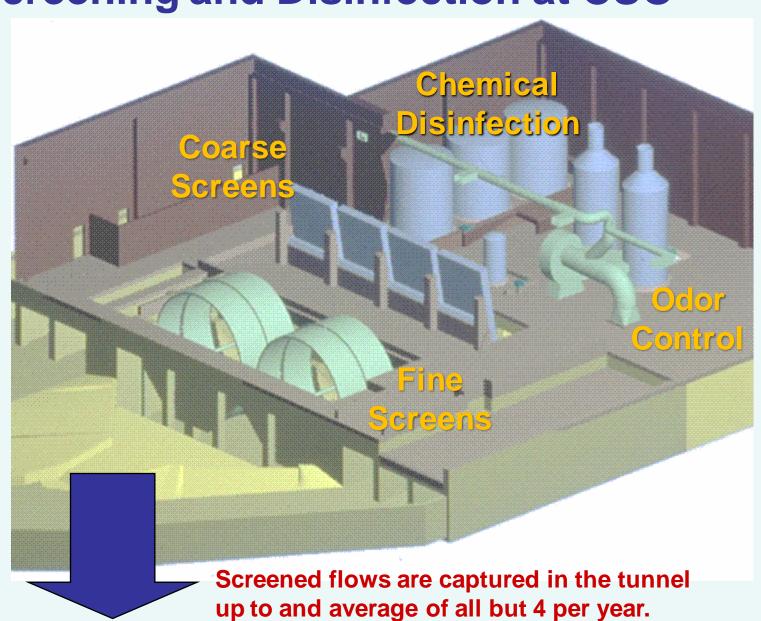




Atlanta CSO Controls Screening and Disinfection at CSO

Residual CSOs receive sodium hypochlorite disinfection and sodium bisulfite dechlorination.













Sedimentation Basins







Atlanta CSO Performance Requirements

- Monthly Reports of Events, Bacteria, TSS, Ammonia, Phosphorous and TRC - Fecal Coliform and TRC Limits – No Violations
- Annual Report of Events with TSS and BOD₅ Removal Requirements of 60% and 25%, Respectively - Work-In-Progress
- One Time Post Construction Metals Sampling and Bio Monitoring Evaluation to Confirm No Metal Limits, As in Earlier Studies, Using GA "No Reasonable Potential Determination" – Work-in-Progress
- One Time Permit Cycle Priority Pollutant Scan -Complete

Atlanta CSO Capital Costs

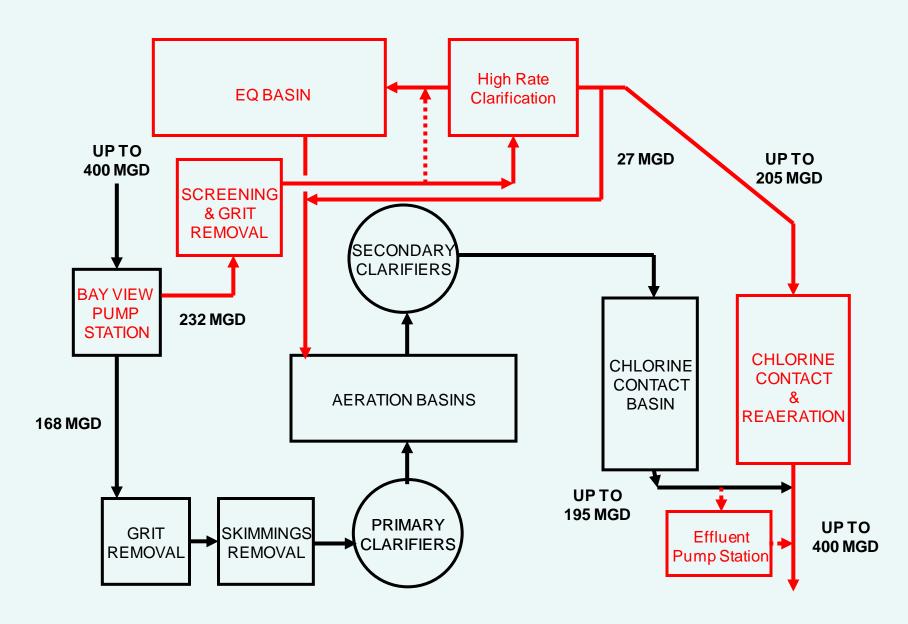
Component	Total Cost Millions	\$ per Acre	\$/gallon Storage Capacity	\$/gallon Treatment Capacity
Sewer Separation	\$285	\$78,100	\$5.65	\$10.06
Tunnel	\$287	\$21,200	\$1.53	\$2.73
Treatment	\$94	\$7,000	\$0.50	\$0.90
Total CSO	\$666	\$49,200	\$3.56	\$6.35

Costs per acre or per gallon for sewer separation are based upon proportion of total CSS area, however tunnel and treatment are based upon and designed for entire CSS area of 13,500 acres.

Bay View WWTP Flows

www.csop.com/conferencepresents.htm

- Toledo, OH wet weather consent decree
- Bay View WWTP flows:
 - 45 MGD dry weather
 - 70 MGD average annual
 - 130 MGD peak month
 - 195 MGD secondary treatment capacity
 - 400 MGD peak hour
- Wet weather improvements:
 - Equalization
 - Wet Weather Treatment



NEW WET WEATHER FACILITIES

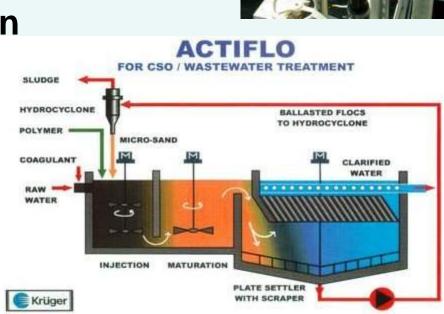
HRT Evaluation Factors

- Discharge Requirements
- Frequency of Use/Chemical Usage
- Pretreatment Needs
 - Pumping
 - Fine Screening
 - Grit Removal
- Odor Control
- Startup & Shutdown Requirements
- Solids Handling Requirements
- Flexibility to Use for Primary & Tertiary Treatment

Actiflo Design Considerations

www.krugerusa.com

- Fine Screening (≤ 1/4 inch openings)
 f (Hydrocyclone opening)
- Requires Grit Removal
- Thin Sludge (<0.5% solids);
 Volume ~ 2 to 3% of Influent Flow
 (= capacity of recirculation
 - pumps)
- Media Recirculation & Cleaning System

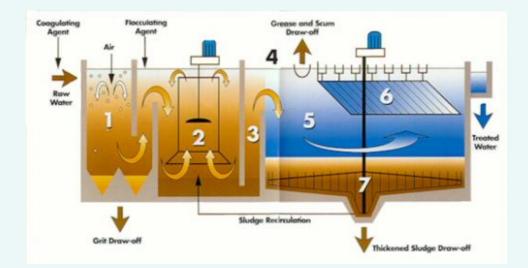


DensaDeg Design Considerations

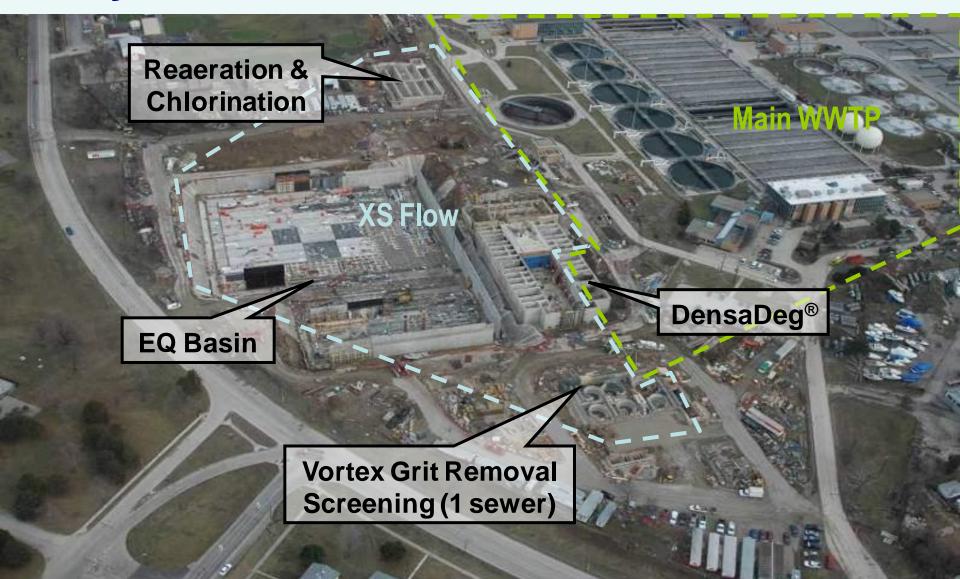
www.infilcodegremont.com

- Fine Screening (≤ 1/2 inch openings)
- Concentrated Sludge (3 to 4% solids)
- Slower Startup Due to Reliance on Sludge Recirculation

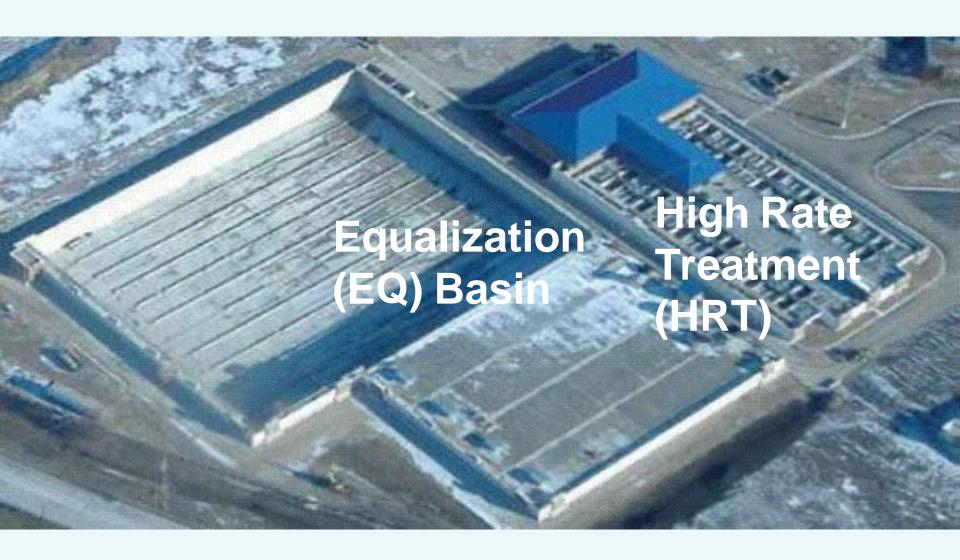
- Potentially deeper settling compartment than Actiflo
- Less Consistent
 Performance Due to
 Ballast Media (Sludge)
 Variability



Toledo, Ohio Bay View Wastewater Treatment Plant



HRT and EQ Basin



Toledo, OH DensaDeg® HRT

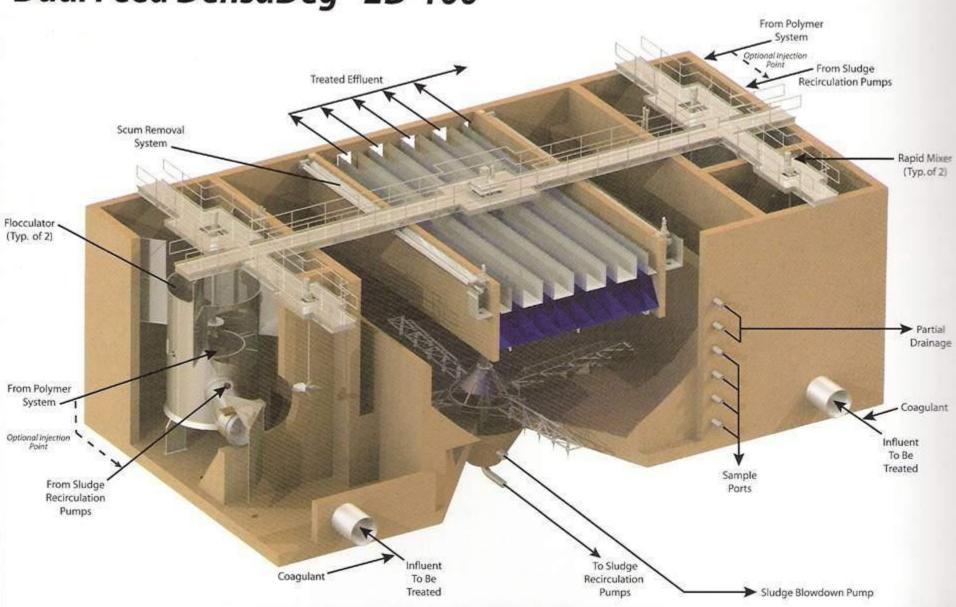


HRT Pipe Gallery and Sludge Pumps



HRT Cells

Dual Feed DensaDeg® 2D-100



HRT Treatment Results

Performance testing results:

- Effluent TSS 7 to 38 mg/L with average of 25 mg/L.
- TSS removal averaged approximately 80%.
- Effluent CBOD 22 to 177 mg/L with average of 52 mg/L.
- CBOD removal averaged approximately 55%.
- Mixture of dry and wet weather conditions during performance testing.
- 2-year effectiveness study ongoing thru 2008

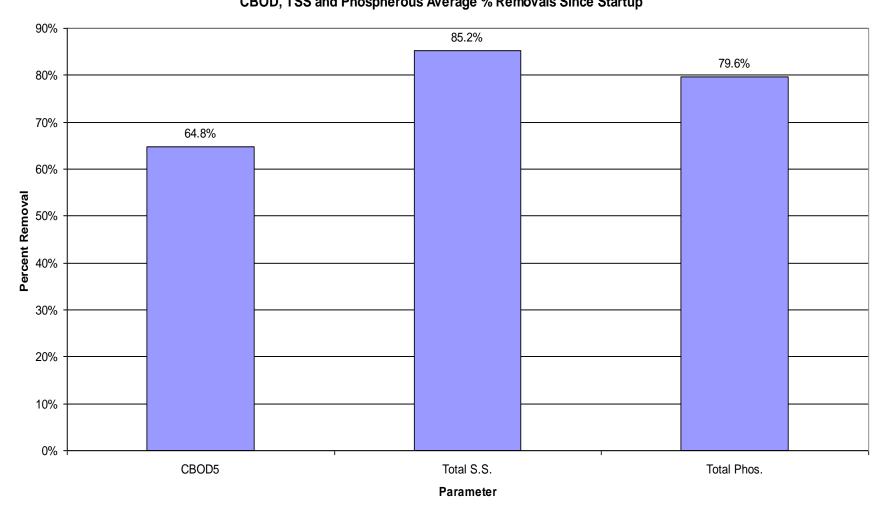
First 6 Months of 2-year Effectiveness Study

Dates	Duration hrs	Total Precipitation, in	Total Peak Flow, MGD	Peak Flow to BF, MGD ¹
April 25, 2007	8	1.30	285	165 (133)
April 26-27, 2007	18	1.02	253	124 (94)
June 3-4, 2007	18	1.05	267	118 (88)
August 19, 2007	14	1.88	219	104 (71)
August 20-21, 2007	23	2.00	380	153 (116)

¹ Total flow (flow directed to EQ Basin or wet weather disinfection). Effluent from Units 1 and/or 3 normally directed to aeration basins

Wet Weather Treatment System Performance

Toledo Ballisted Floc Wet Weather Treatment Facility
CBOD, TSS and Phospherous Average % Removals Since Startup



Performance Effectiveness Study

- Ongoing 2-year performance testing
- Proposed performance testing to evaluate effectiveness in removal of virus/ pathogens
- Facility optimization ongoing process
- Have met final effluent limitations at flows up to 390 MGD

HRT Construction Costs

ltem	Cost *
Influent Screening / PS Modifications	\$12 million
Grit Removal	\$ 14 million
HRC Treatment Basins	\$33 million
Chlorine Contact Basin/Effluent Outfall	\$ 5 million
Chemical Storage and Feed	\$3 million

* Year 2006-7

Total

\$67 million

232 MGD Capacity

\$0.29/gpd

HRT Annual O&M Costs

Item	Cost *
Ferric Chloride	\$22,000
Polymer	\$20,000
Maintenance Labor @ \$30/hr	
 Sludge level meter rebuild (6 @ 1 hour each) 	\$180
•Mixer and scraper oil and lube (30 @ 8 hours each)	\$7,200
•Sludge pump oil and lube (24 @ 0.63 hours each)	\$450
•Flush and clean HRC basins (3 units x 5 hours x 15 events)	\$6,750
 Equipment Diagnostics (2 hours per week) 	\$3,300
•Instrument Calibration (14 @ 1.7 hours each)	\$720
 Metering Pump Calibration (28 @ 0.86 hours each) 	\$720
•HVAC filter change (40 hours)	\$1200
•Miscellaneous (96 hours)	\$2,880
Maintenance Consumables (oil, grease, probes, etc.)	\$9,750
Operations Labor @ \$30/hr x 224 hrs/yr	\$13,440

* Year 2007

Total

Treating ~1000 MG/yr

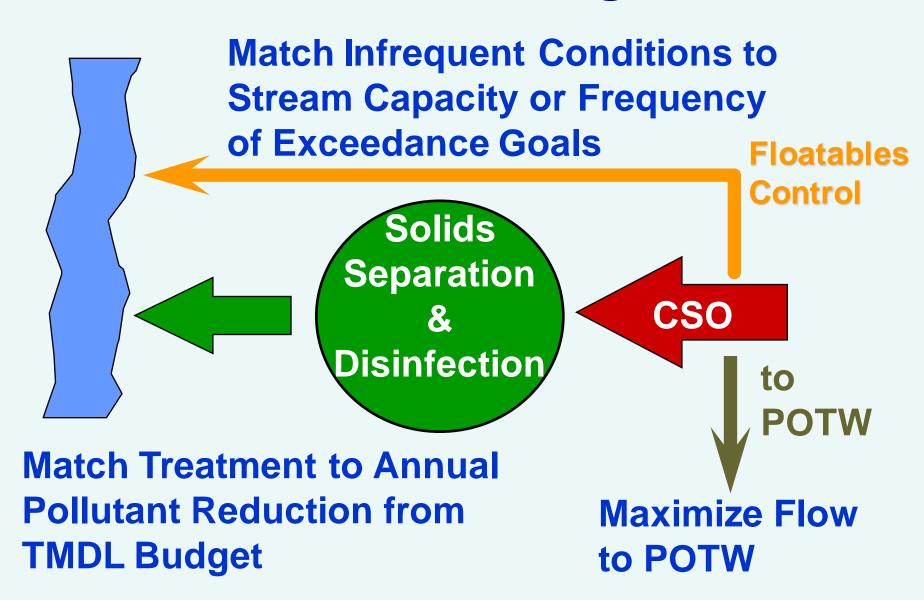


Poll Question 1: Who do you represent?

- A) A Small CSO Community (city, county)
- B) A Large CSO Community (town, city, county, other)
- C) State/federal government
- D) Consultant assisting municipalities
- E) Industry
- F) Other

Questions?

CSO Treatment Process Flow Diagram





Columbus, GA Technology Demonstration

UV Disinfection

Compressed Media Filtration

Chemical Disinfectants:
Chlorine with Dechlorination,
Peracetic Acid,
Chlorine Dioxide
Bromine as BCDMH

Sodium Bisulfite Dechlorination

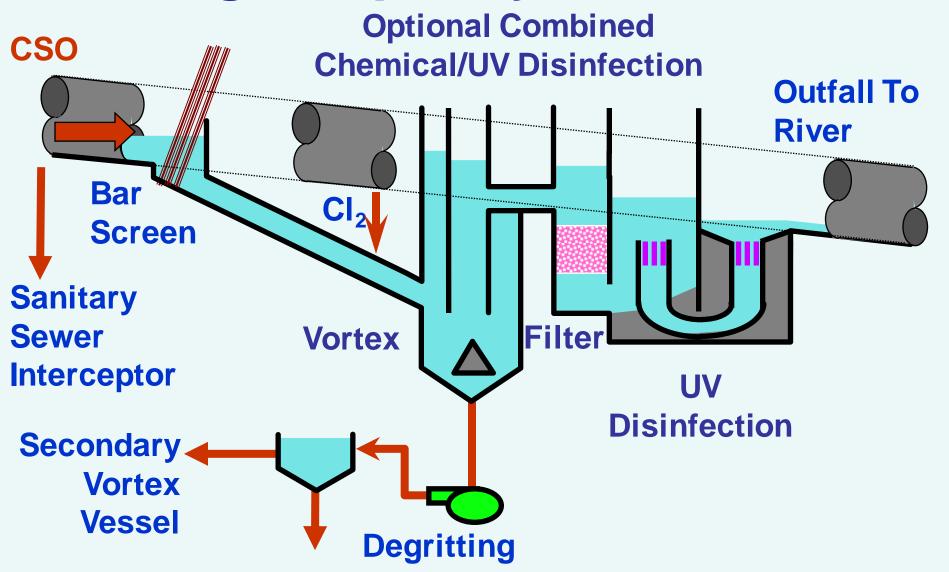
Vortex Separation,
Dissolved Air Flotation,
Chemical Precipitation,
Chemical Disinfection

Hydraulic and Pollutant Load Techniques

Coarse Screening and Flow Controls

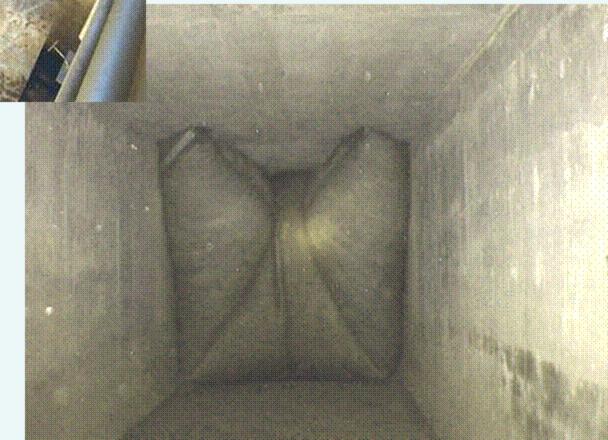
O&M, Design and Cost Data

High Quality Treatment After Storage Capacity Is Exceeded





Floatables and Flow Control



1-1/2 inch opening climber type bar screening facilities







Vortex Separator





Grit Separation and Handling





Sodium Hypochlorite System

Sodium
Bisulfite for
Dechlorination





Columbus CSO Performance

(In It's Third Permitting Cycle)

- Monthly Report of Events, Bacteria, TSS and Phosphorous (No Limits) – Results:
 - Fecal Coliform <100,
 - 81% TSS removal,
 - River Sampling and TMDL Compliance Analysis
- Comprehensive Multi-Year Post-Construction Watershed Monitoring and Modeling Study and Water Quality Compliance Analysis - Complete
- TMDL Evaluation and Implementation Plan with State No Reasonable Potential Analysis to Support "No CSO Effluent Limits" – Complete
- One Time Permit Cycle Priority Pollutant Scan -Complete

Columbus CSO Capital Costs

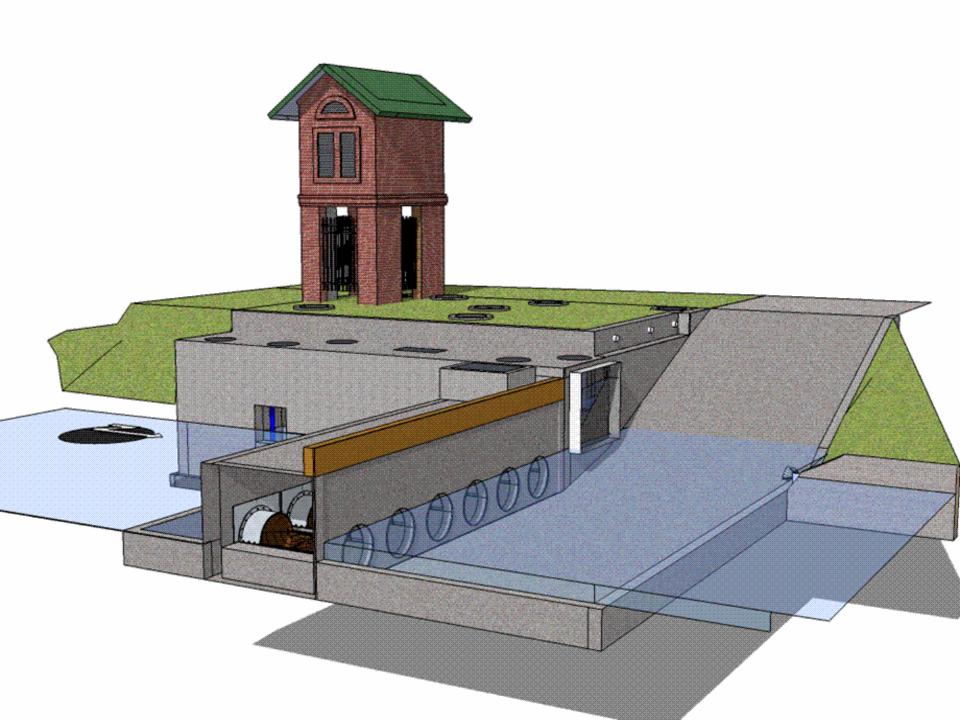
Component	Total Cost Millions	\$ per CSO Acres	\$/gallon of Treatment Capacity
Sewer Separation	\$5.4	\$57,447	\$1.18
Transport	\$34	\$13,077	\$0.28
Treatment	\$43	\$16,538	\$0.36
Optimized Treatment	\$35	\$13,462	\$0.16
Program and Study Costs	\$13	\$4,962	\$0.11
Total CSO	\$95 seed \$95	\$36,654	\$0.79

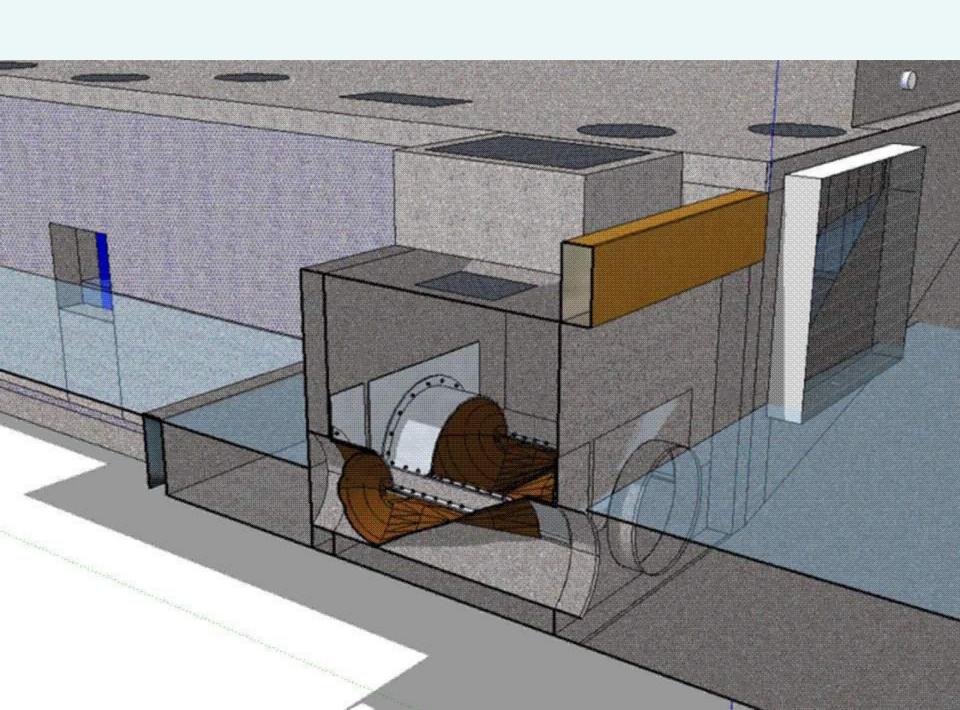
Columbus CSO Operating Costs

O&M Cost Item	Annual O&M Cost, \$Thousand	Annual O&M Labor Hours	Present Worth O&M, \$Million	Present Worth O&M / Capital
Labor	\$265	8,620	\$2.7	2.8%
Power and Chemicals	\$156		\$1.6	1.6%
Supplies and Replacement s	\$98		\$1.0	1.0%
Laboratory	\$20		\$0.2	0.2%
Total O&M	oper \$539 nitor a	nd perform 95% of	all CS \$5,7 tem an	grou 5.7%

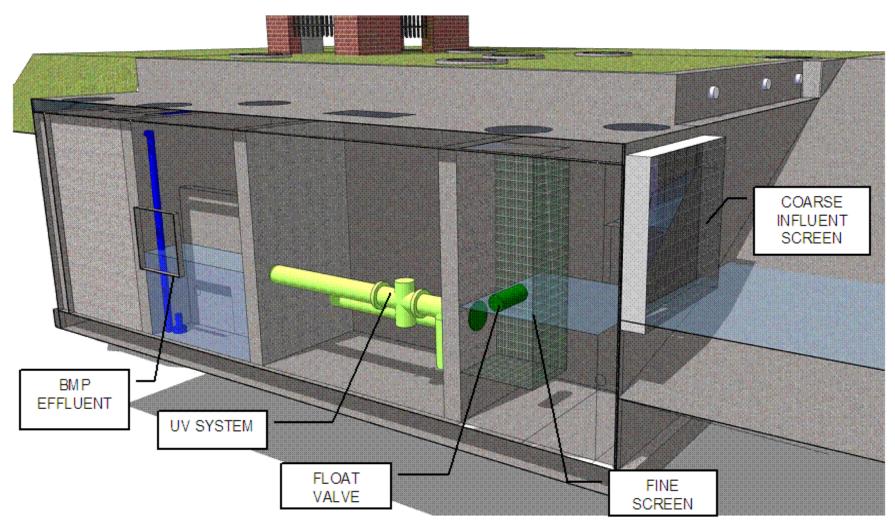






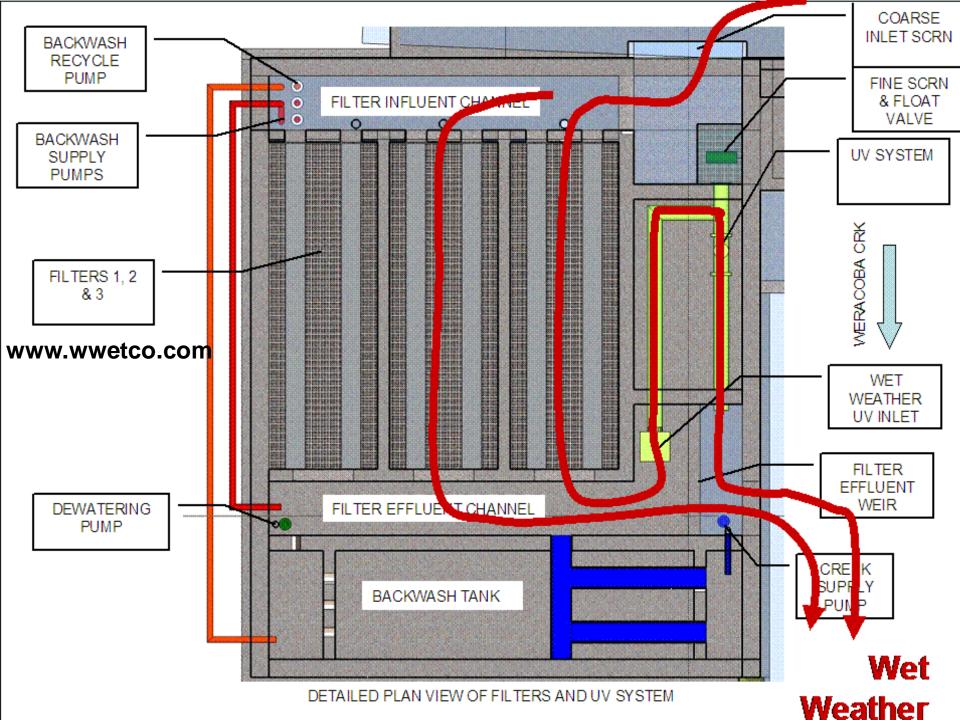




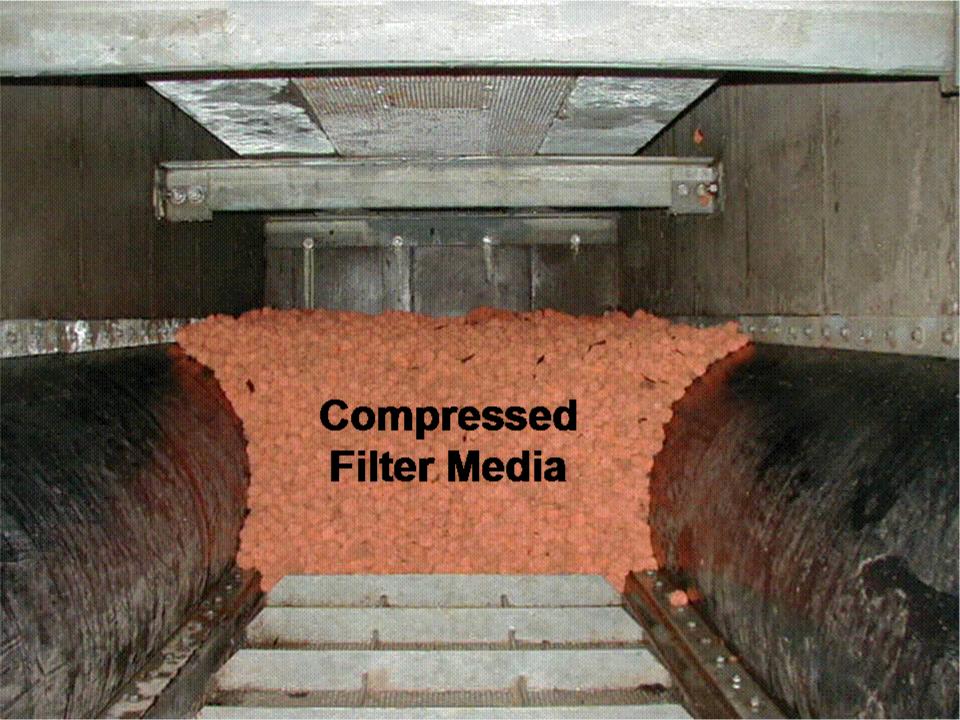


NORTH-SOUTH SECTION CUT THROUGH THE UV SYSTEM, LOOKING EAST. DRY WEATHER FLOW ENTERS THROUGH THE INFLUENT SCREEN, FINE SCREEN AND THE UV SYSTEM PRIOR TO DISCHARGING TO CREEK

















Columbus BMP Performance Requirements

- MS4 Permit Requirements for Sampling
- TMDL Requirements to Reduce Bacteria Loads to Meet Stream Standards
- TMDL Requirements to Improve Macro-Invertebrate Community

First Year Results

- 35% Annual Solids Yield Reduction
- Up to 80% Fecal Coliform Load Reduction
- Macro-invertebrate re-colonization to Improve Stream from Class C to Low A or High B
- Reduced Fecal Coliform 30-Day Geometric Mean Excursions to below 10% Criteria

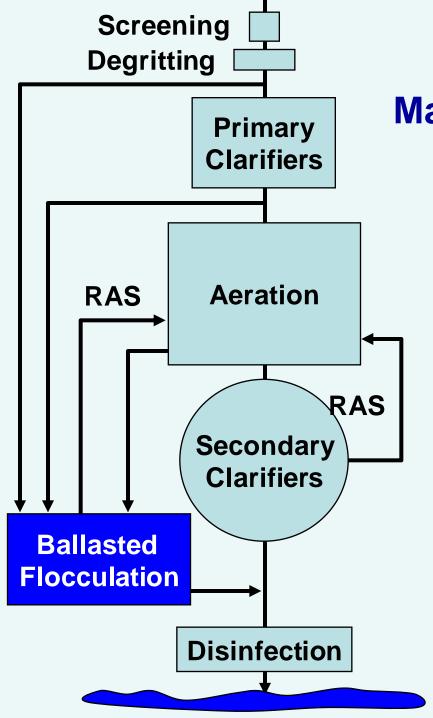
Columbus BMP Costs

Component	Total Cost	Cost Per Acre Served	Cost Per Ib TSS and Sediment Removed	Cost Per 10 Million Fecal Coliform Inactivated
BMP Capital	\$875,000	\$648		
Annualized BMP Capital	\$76,000	\$57	\$0.18	\$0.02
Annual BMP O&M	\$64,000	\$47	\$0.15	\$0.01
Total Annual Costs	\$140,000	\$104 me	\$0.34	\$0.03

Poll Question 2: How many people are participating in the webcast today at your location?

- A) Just me
- B) 2 to 5
- C) 6 to 10
- D) 10 to 20
- E) More than 20

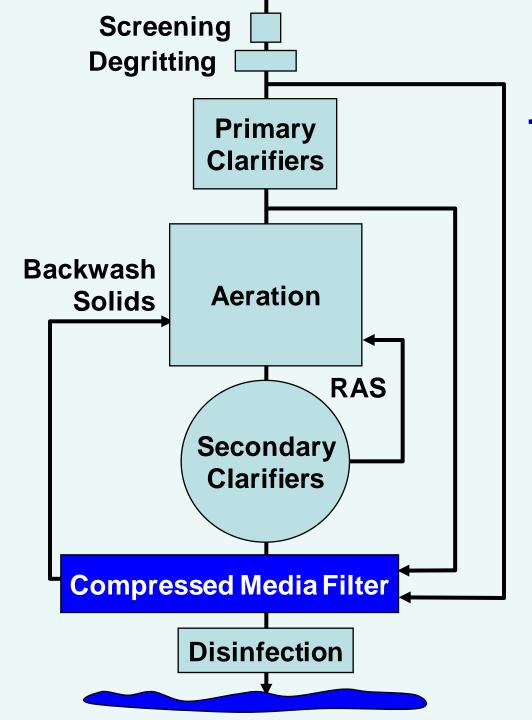
Questions?



Multi-Purpose Process to Maximize Biological Treatment at the POTW

Technology Functions:

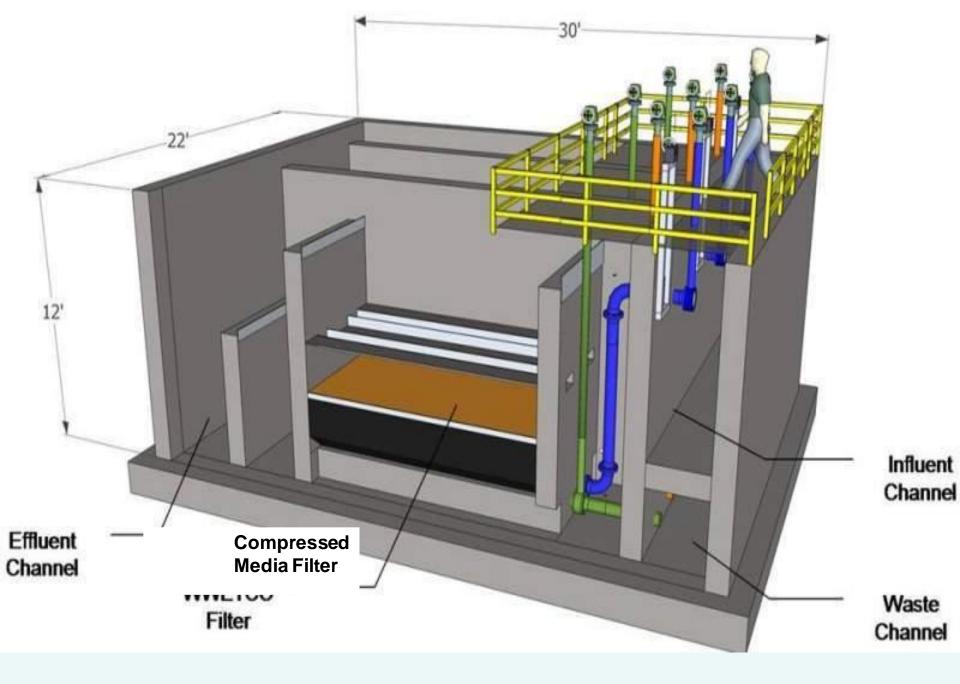
- Separation technology paralleling secondary clarifiers during dry weather
- 2. High rate MLSS separation during wet weather
- 3. Excess primary treatment
- 4. Excess screened and degritted flow treatment



Multi-Purpose Process to Maximize Biological Treatment at the POTW

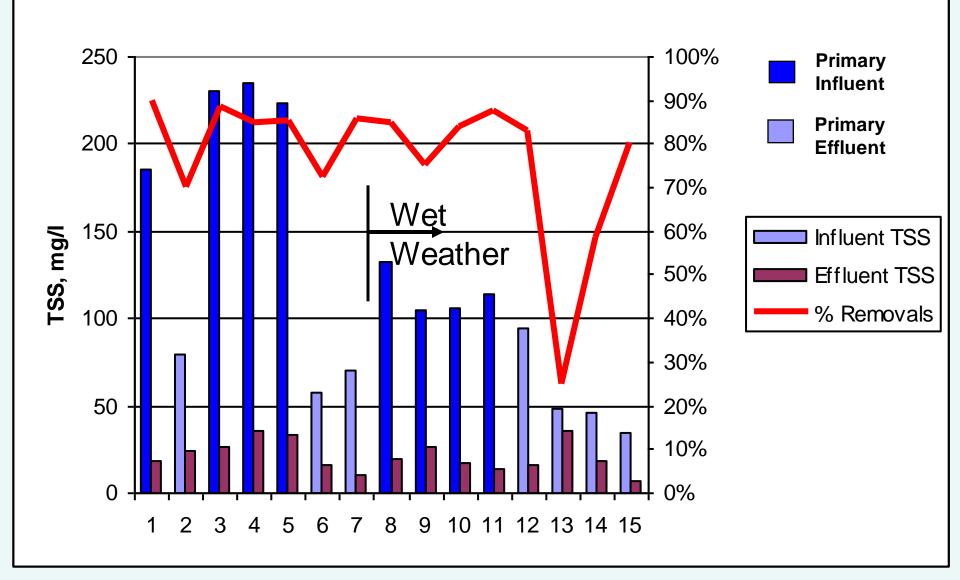
Technology Functions:

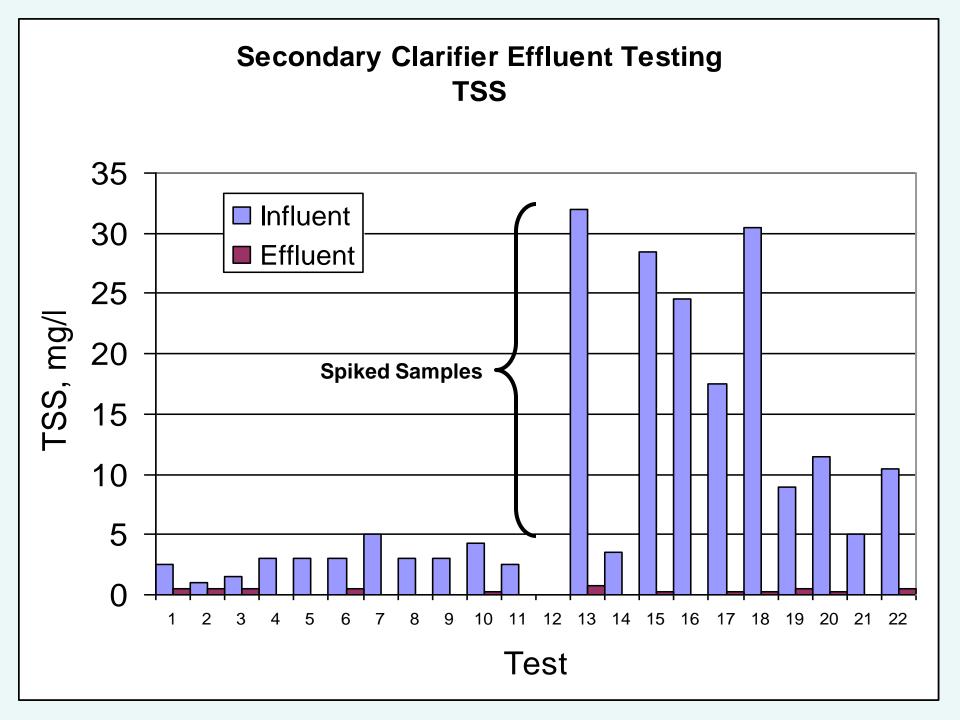
- Tertiary Filtration During Dry Weather
- 2. Tertiary Filtration During
 Wet Weather Capturing
 MLSS Overflow From
 Clarifiers During High
 Rate Biological
 Treatment
- 3. Excess Primary Filtration
- Excess Screened and Degritted Filtration



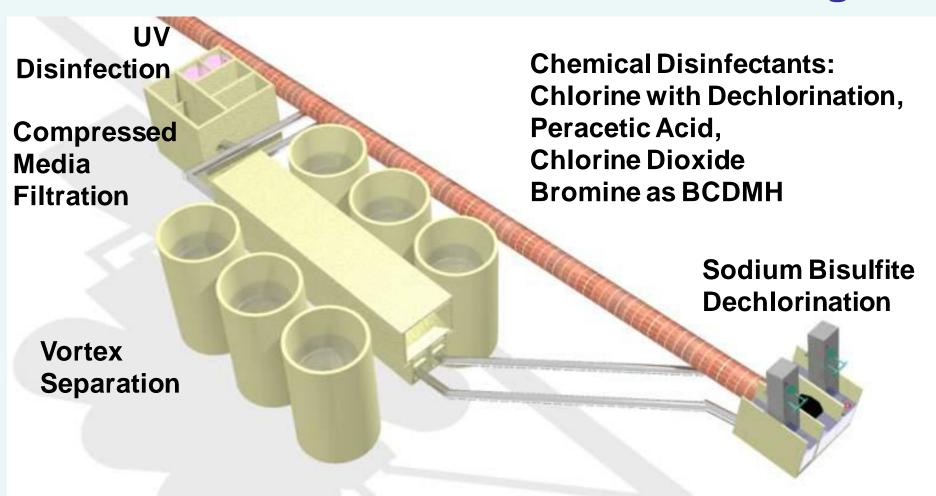


Recent Independent Testing at POTW Primary Influent and Primary Effluent WWETCO Filter- TSS Removals



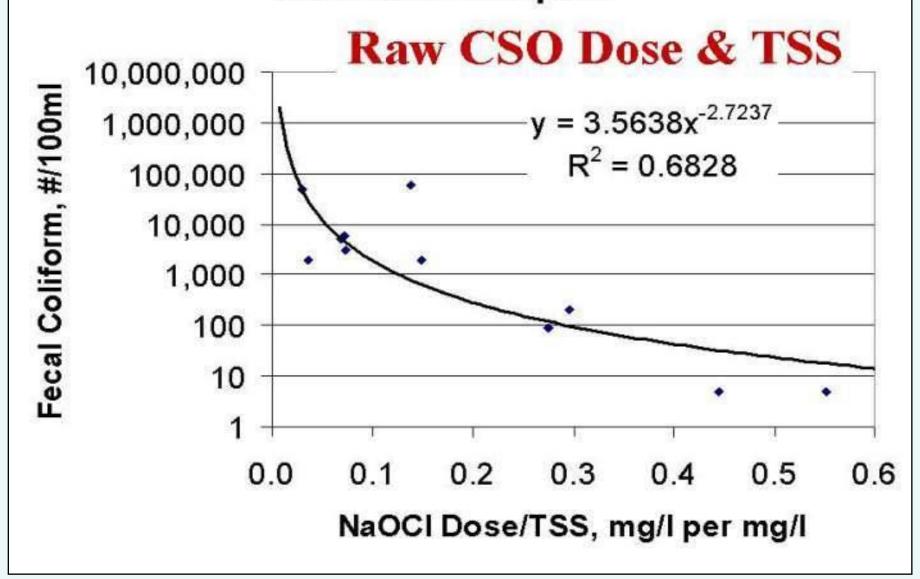


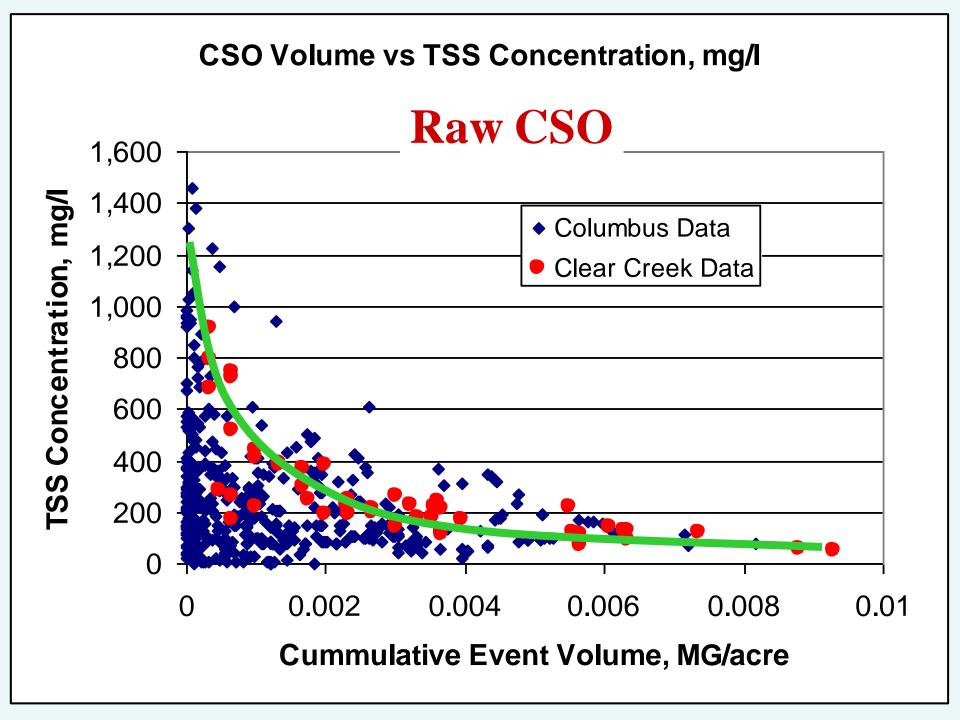
Columbus, GA CSO Demonstration Program



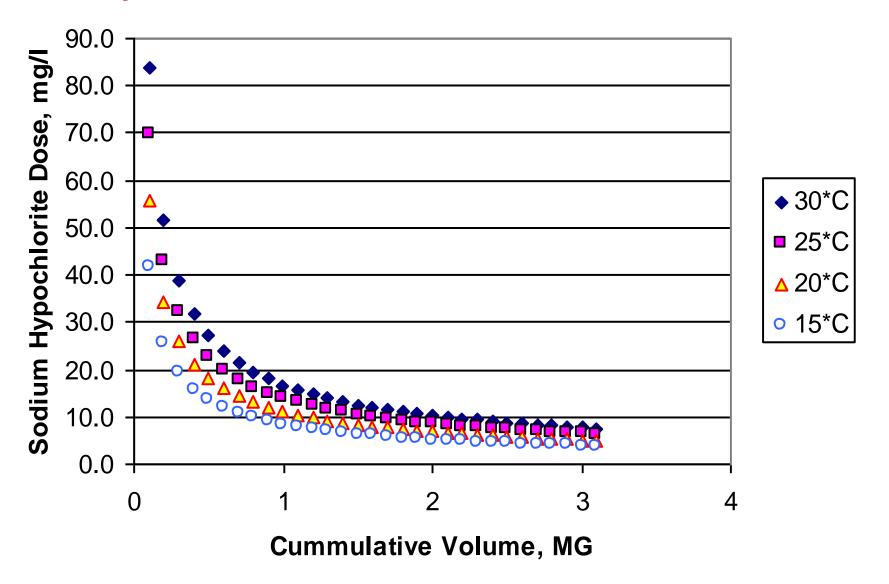
- UV Effluent up to 12 MGD Fecal Coliform < 100 #/100ml
- Chlorinated/Dechlorinated Effluent up to 48 MGD < 100#/100ml

Dose-Response Normalized by TSS Raw CSO Samples



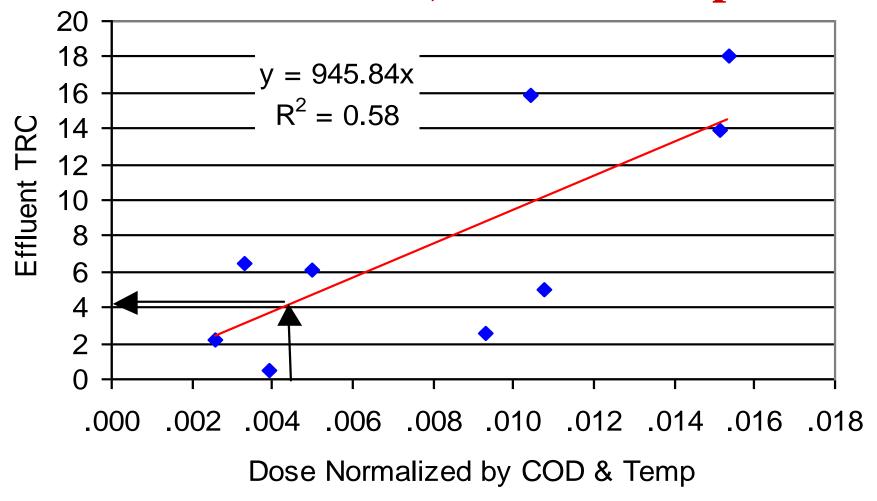


Dosing Feed Curves Based on Wastewater Temperature and Cumulative CSO Volume

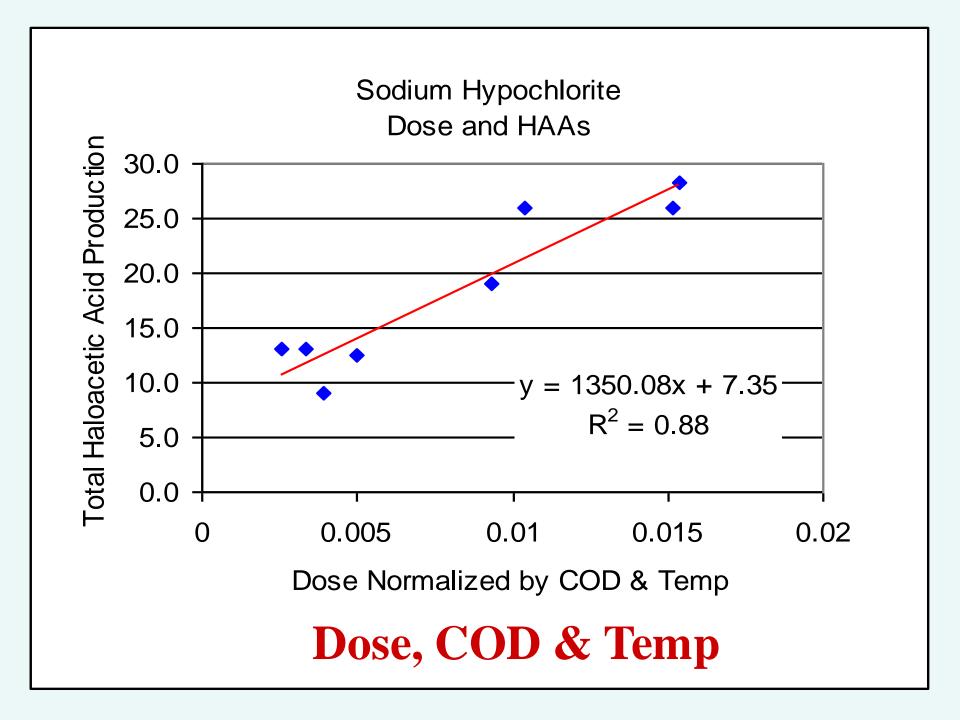


Sodium Hypochlorite Dose and TRC

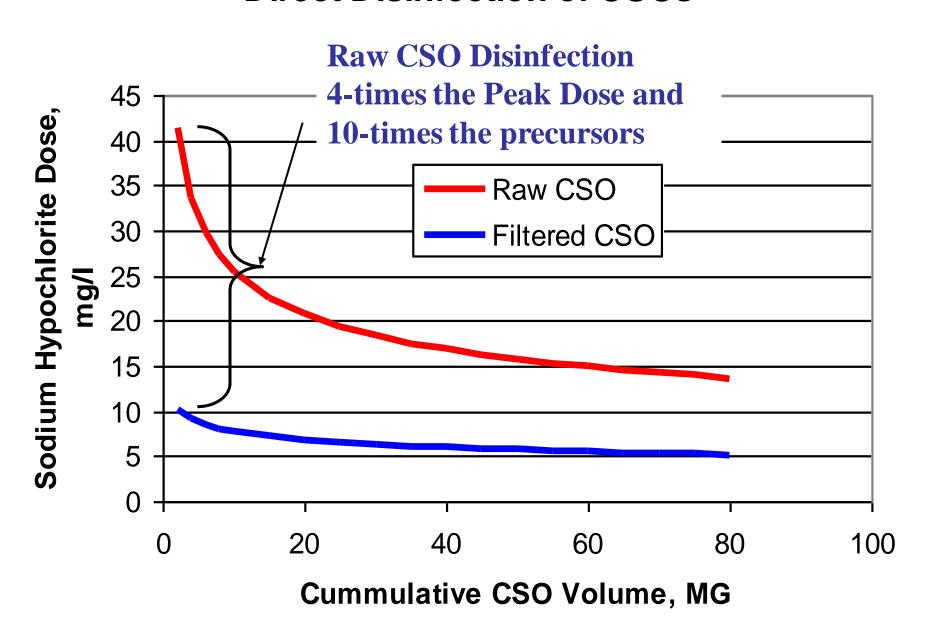
Dose, COD & Temp



18.1 mg/l dose normalized by COD and Temp.



Direct Disinfection of CSOs



Disinfection Conclusions

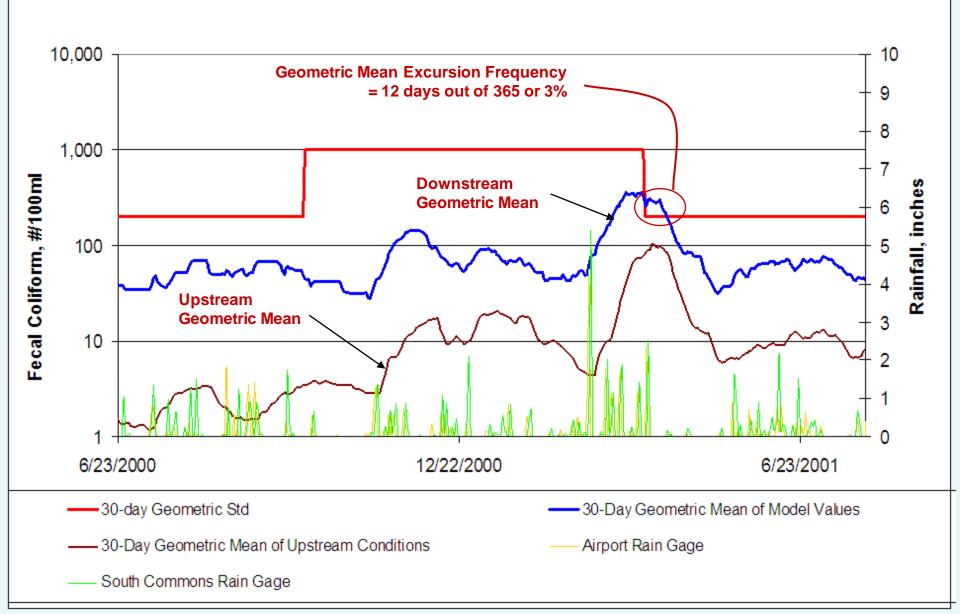
- Chemical and UV disinfection can be defined as a function of wastewater quality and temperature
- Wet weather quality is rapidly changing but predictable for disinfection control
- Oxidant dose versus TRC can be used to control the dechlorination feed control
- DBPs are a function of dose and quality
- DBPs production can be reduced through UV disinfection or precursor reduction

Impaired Water Definitions*

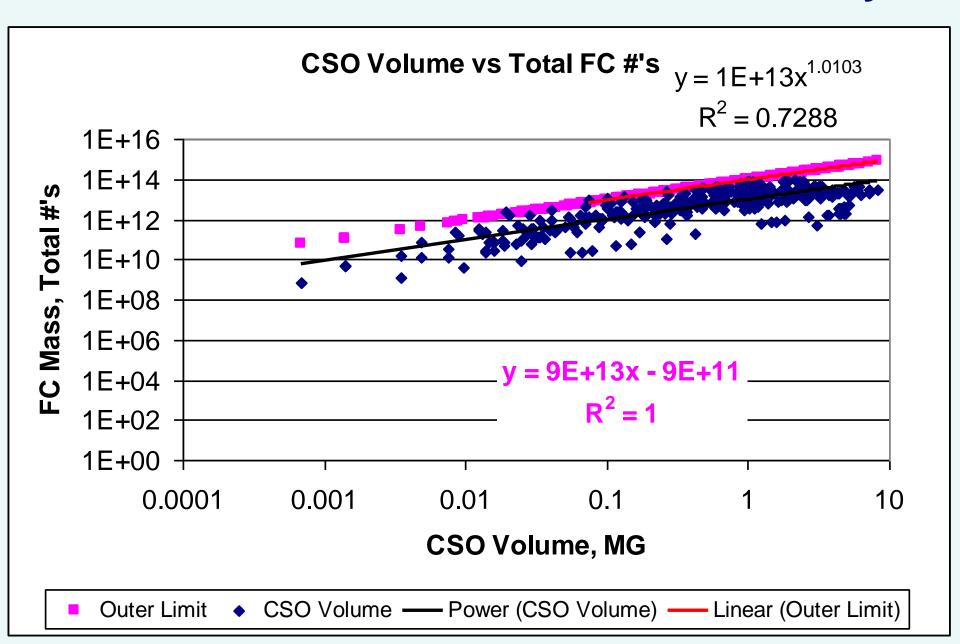
- Excursion: when the 30-day geometric mean is higher than the water quality standard
- Digression: when a single sample maximum value is higher than the water quality standard
- Exceedance: when excursions or digressions are greater than the allowed frequency
- Impairment: when there is an exceedance of one or more numeric water quality standards

*Guidance for 2006 Assessment, Listing and Reporting Requirements, p. 67

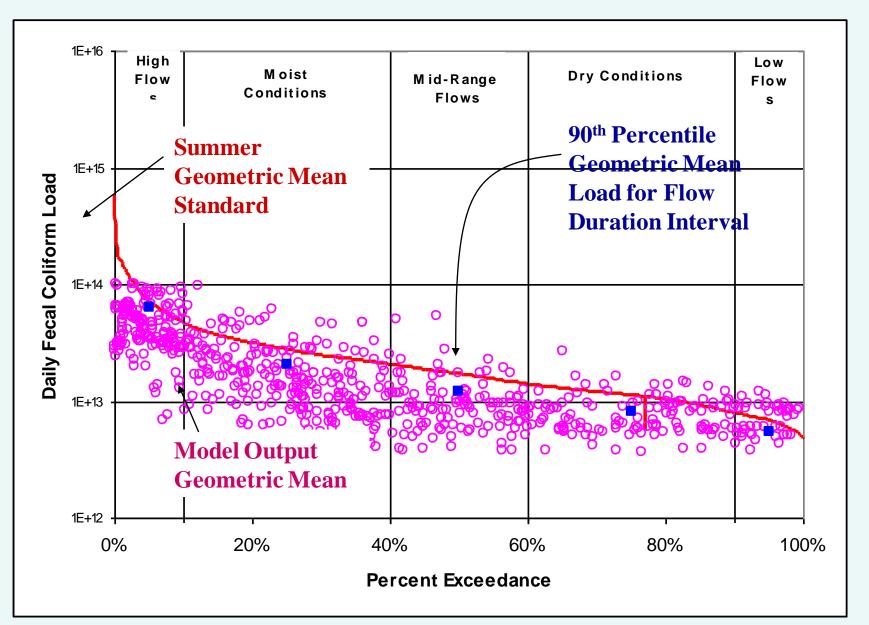
Chattahoochee River at Columbus, GA, Showing Upstream and Downstream Fecal Coliform Output From Calibrated BASINS Model versus Standards



CSO Bacteria Contributions to TMDL Analysis

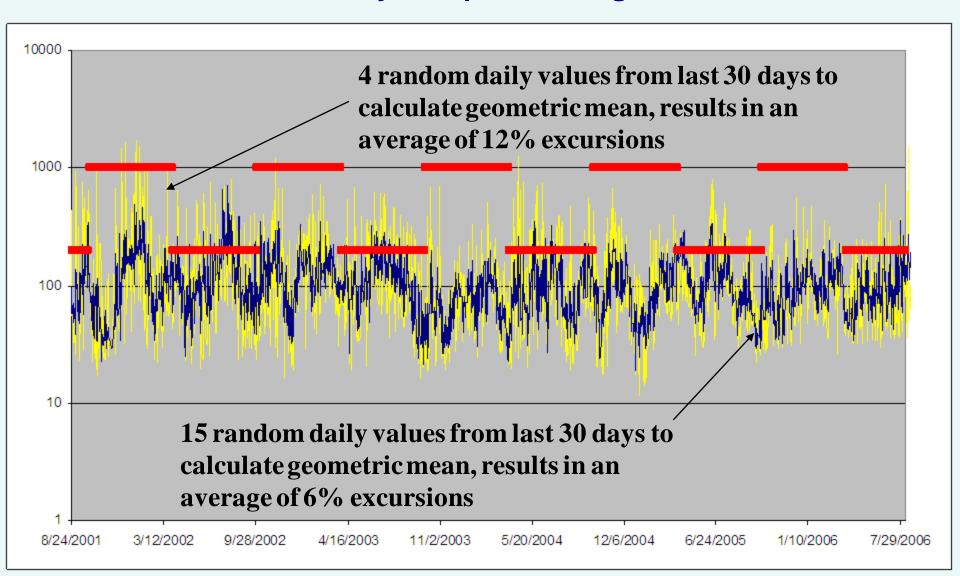


EPA Load

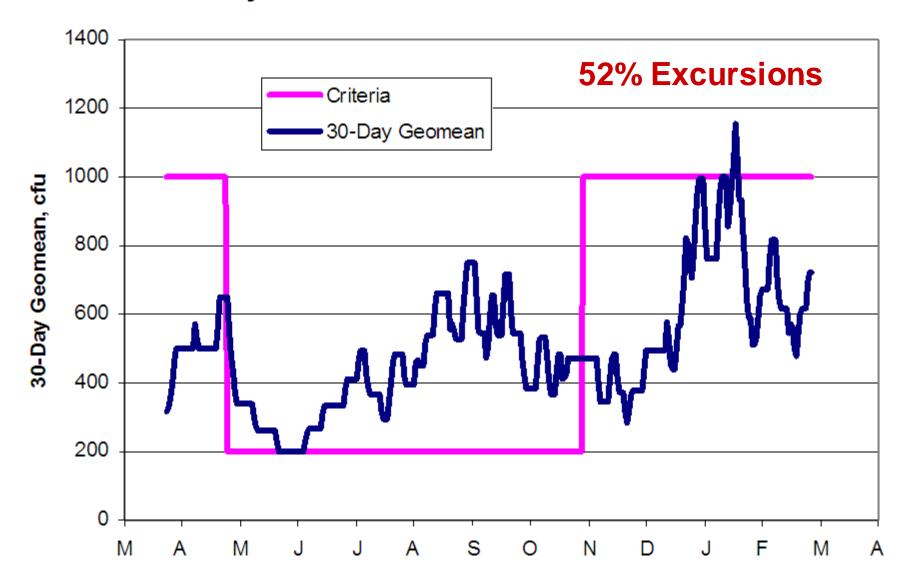


EPA BASINS Model Output

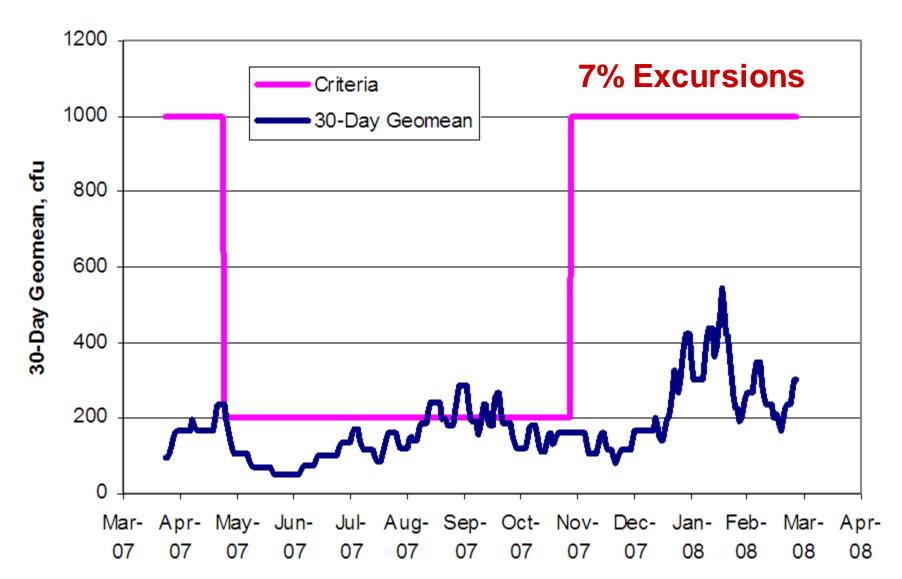
Comparison of Random 4-day Samples Having 12% Excursions and Random 15-day Samples Having 6% Excursions



30-Day Geomean without BMP Dry Weather Bacteria at 200 #/100ml



30-Day Geomean with BMP Dry Weather Bacteria at 50 #/100ml



Questions?

Participation Certificate

If you have multiple attendees, click the link to download the certificate to your computer. You can type the attendees name in the name field and then print the certificate.

www.epa.gov/npdes/webcasts/certificate/cso_control_technologies2.pdf